

Installation Instructions

Preparation

1. Rough opening should be $\frac{1}{2}$ " larger than actual window size in width and height.
2. Ensure the rough opening is square, plumb, and clear of any debris.
3. Ensure sill plate is level and not crowned.
4. Operating units should be closed and locked.

Installation

1. Run a continuous $\frac{3}{8}$ " bead of sealant around the inside perimeter of the nailing fin aligned with the pre-punched holes.
2. Place shims at each corner of the rough opening where the jamb meets the sill plate and underneath mullions of multiple units.
3. Set the window into the opening resting it on the shims on the sill plate. Center the unit in the opening.
4. Using a corrosion resistant fastener that will penetrate a structural member at least 1" with a head size larger than the pre-punched hole, begin by inserting fastener in the pre-punched hole in the top corner of the nailing fin. Check the window that it is centered, plumb, level, and square in the opening, then nail the bottom opposite corner at sill.
5. Measure the unit diagonally in both directions to ensure the window is square. If the window is out of square or the sill is bowed make the necessary corrections.
6. Check the sash where they meet the jambs to be certain the reveals are even. If they are uneven, shim accordingly. Check operation and make any necessary adjustments. To complete the anchoring of the unit insert fasteners in a minimum of every other pre-punched hole.
7. Make sure the head and sill are not crowned up or down, and the jambs are not bowed in or out.

Use loosely packed insulation between window frame and wall studs.

Use a self-adhesive flexible flashing material a minimum of 4" wide to flash the sill, jambs and head.

Cautions

Do not lay windows flat or stack in sun

Do not plug weep holes (where applicable)

Do not drill into or through sill of window

Do not lift window by top of frame, only by the jamb

Do not use expanding foam insulation

Quality Windows and Doors manufactured by...



Established in 1934